



Weicon VA 30 Black Super Glue Info Sheet



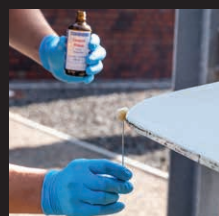
Cyanoacrylate Adhesives



Cleaners & Degreasers



Epoxy Adhesives



Primers & Accessories

A medium viscosity, longer cure time for easy workability and residual elasticity for long lasting performance, especially in applications with changing humidity.

Black in colour, this adhesive is rubber filled and displays excellent adhesion to various rubbers and plastics whilst also being suitable for bonding plastic or rubber to metal.



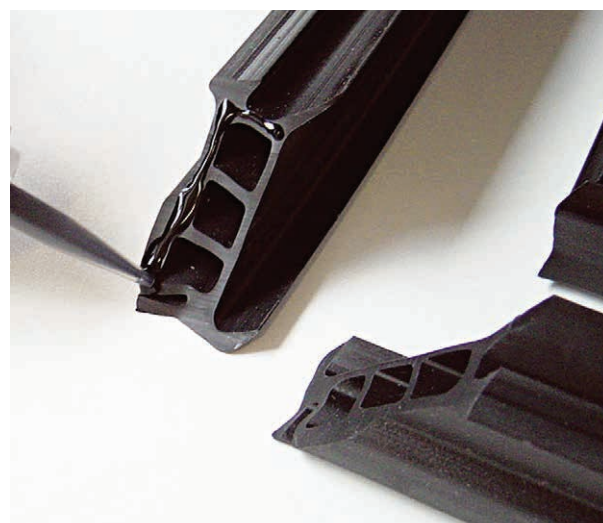
The colour comes from the addition of rubber to the mixture of this glue. This assists with humidity resistance as well as enhancing residual elasticity and vibration tolerance.

| General Surface Compatibility | | | |
|-------------------------------|-------------------|------------|-------------------|
| Metal | Compatible | Plastic* | Highly Compatible |
| Rubber | Highly Compatible | EPDM | Compatible |
| Wood | Compatible | Balsa Wood | Compatible |
| Glass / Ceramic | Compatible | Leather | Compatible |

*Low Surface Energy Types (e.g. PTFE, Polypropylene, Polyethylene only with special pre-treatment).

| Standrd Sizes | | | |
|---------------|------|------|-------|
| 12gm | 30gm | 60gm | 500gm |

| Key Specifications | |
|-----------------------------|----------------------|
| Max. Gap Coverage | 0.2mm |
| Viscosity | 250-300 mPa·s |
| Temp. Resistance Continuous | -50°C to +140°C |
| Initial Adhesion | |
| To Aluminium | 40 - 50 Seconds |
| To NBR Rubber | 5 - 10 Seconds |
| Shear Strength | |
| Sand-Blasted Steel | 22 N/mm ² |
| Rigid PVC | 14 N/mm ² |
| ABS | 11 N/mm ² |
| NBR | >8 N/mm ² |



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