



Weicon VA 8406 Super Glue Info Sheet



Cyanoacrylate Adhesives

VA 8406 has a very fast cure time and is designed for the bonding of numerous rubber materials (it is especially suitable for bonding EPDM) and plastics.

Clear in colour, it has a low viscosity and is used for covering gaps no larger than 0.1mm.

This cyanoacrylate adhesive has a fairly low viscosity and is quite runny. It is one of our best selling types of super glues as it has proven to provide strong, instant adhesion amongst a wide variety of surface types.



Cleaners & Degreasers

General Surface Compatibility			
Metal	Compatible	Plastic*	Highly Compatible
Rubber	Highly Compatible	EPDM	Highly Compatible
Wood	Not Suggested	Balsa Wood	Compatible
Glass / Ceramic	Compatible	Leather	Not Suggested

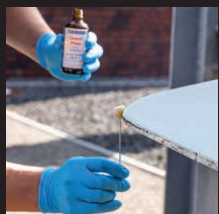
*Low Surface Energy Types (e.g. PTFE, Polypropylene, Polyethylene only with special pre-treatment).



Epoxy Adhesives

Standard Sizes			
12gm	30gm	60gm	500gm

Key Specifications	
Max. Gap Coverage	0.1mm
Viscosity	20-50 mPa·s
Temp. Resistance Continuous	-50°C to +80°C



Primers & Accessories



Initial Adhesion	
To Aluminium	2 - 10 Seconds
To NBR Rubber	<5 Seconds

Shear Strength	
Sand-Blasted Steel	22 N/mm ²
Rigid PVC	14 N/mm ²
ABS	13 N/mm ²
NBR	>8 N/mm ²

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